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COMPOUND 302 PLUS

DESCRIPTION

Compound 302 Plus is an innovative chemical compound to remove heat tint, mill scale and welding discoloration from all series of stainless steel, nickel alloys and copper-nickel alloys and it **PASSIVATES**, that's the plus part - restoring the unique properties of stainless steel that may be lost during weldment. This product works at room temperature and removes surface oxidation; thus, eliminates the need for expensive wire brushing, grinding or buffing. It renders a uniform surface finish.

SAFETY

This product contains nitric and hydrofluoric acids. Avoid contact with skin and eye. Wear adequate protective safety gear, e.g., rubber gloves, safety glasses or goggles, aprons, etc. Please see SDS for additional information.

APPLICATION INSTRUCTIONS

1. Remove heavy soil and grease from the surface with a degreaser.
2. For best results use as is. Spread as a relatively thick layer using a brush or plastic spatula. Compound 302 Plus should be allowed to remain for at least 50 minutes. For higher series of stainless steel, this dwell time may need to be extended.
3. **Reaction time:** Stainless steel: 15-60 minutes
Copper-nickel alloys: 5-20 minutes
Nickel and nickel alloys: 5-20 minutes.
4. Compound 302 Plus may be neutralized on the work piece until safe for disposal.
5. Rinse with water--pressure washers are ideal. Use cold water only.
6. Repeat application, if required.

Note: Compound 302 Plus does not contain sulfuric acid or chlorides and therefore there is no risk of corrosive damage to steel.

PACKAGING

- 5 x 1 qt case

SHELF LIFE

5 years when stored in a closed container.

This information is believed to be authentic and correct as determined by laboratory and field-testing. No warranty or guaranteed results are implied or intended due to application circumstances and usage beyond the control of the seller and manufacturer.