

COMPOUND 302

DESCRIPTION

Compound 302 is an innovative chemical formulation of paste-like consistency with mineral acids, deoxidizers and penetrants. It effectively removes heat-tint, weld-burn, discoloration and rust from all grades of stainless steel. The active ingredients dissolve hard to remove blue oxidation color and weld-burn, which makes it a miracle worker in the hands of the welder or fabricator. Compound 302 can also be used as a general acid cleaner for copper, brass, bronze and other metals. Compound 302 clings to vertical, horizontal and intricate surfaces, and can be applied by clean cloth or by an acid resistant brush, plastic knife or plastic spatula.

SAFETY

This product contains hydrochloric acid. Avoid contact with skin and eye. Wear adequate protective safety gear, e.g., rubber gloves, safety glasses or goggles, aprons, etc. Please see SDS for additional information.

<u>APPLICATION INSTRUCTIONS</u>

- 1. Stir or shake well for uniform consistency.
- 2. Apply Compound 302 onto the weldment, weld-burnt, or heat-tinted area by acid resistant brush or plastic spatula.
- 3. Leave it on for approximately 30 seconds to two minutes depending on the grade of steel; higher grades may take longer. Then rub with a stainless steel brush or piece of cloth in the direction of the grain on the surface.
- 4. Wipe with a wet sponge or use water flush. Some grades of stainless steel will tend to rust. To avoid this condition, neutralize the residues of Compound 302 on the surface with an alkaline solution such as soda ash, or dissolve a small amount of dishwashing liquid in water and rinse the surface.
- 5. Repeat application if required.

PACKAGING

• 12 x 1 qt case

SHELF LIFE

5 years when stored in a closed container.

This information is believed to be authentic and correct as determined by laboratory and field-testing. No warranty or guaranteed results are implied or intended due to application circumstances and usage beyond the control of the seller and manufacturer.