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# H & M

## **DESCRIPTION**

H & M is an innovative chemical solution to remove heat tint, mill scale and welding discoloration from all series of stainless steel, nickel alloys and copper-nickel alloys. This product works at room temperature and instantly removes surface oxidation, and thus, eliminates the need for expensive wire brushing, grinding or buffing. It renders a uniform surface finish. H & M can be used in dip tanks.

## **SAFETY**

This product contains nitric and hydrofluoric acids. Avoid contact with skin and eyes. Wear adequate protective clothing, goggles, and gloves when handling this product. Please see SDS for additional information.

## **APPLICATION INSTRUCTIONS**

*The pickling bath must be manufactured in an acid resistant material (e.g., polyethylene, PVC, polypropylene)*

1. Remove heavy soil and grease from the surface with a degreaser.
2. For best results use as is; however, H & M could be diluted with up to three parts water.
3. Dip pieces in H & M for about 10-20 minutes. Do not overload the system. Solution will get heated up. Cool the solution if required.
4. Remove pieces and flush with plenty of water. Neutralize the surface.
5. Rinse with water and dry.
6. Repeat application if required.

## **PACKAGING**

- 5-gal pails
- 55-gal drums

## **SHELF LIFE**

5 years when stored in a closed container.

*This information is believed to be authentic and correct as determined by laboratory and field-testing. No warranty or guaranteed results are implied or intended due to application circumstances and usage beyond the control of the seller and manufacturer.*